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Fine Controls have been supplying process controls & instrumentation equipment since 1994, & now serves an ever expanding customer base, both in the UK & globally.

We offer a full range of valve & instrumentation products & services, with our product rangerepresenting leading technologies & brands:

Flow: Flow Meters & Transmitters, Flow Switches, Flow Control Valves & Batch Control Systems

Temperature: Temperature Probes & Thermowells, Temperature ransmitters, Temperature Regulators & Temperature Displays

Level: Level Transmitters & Switches

Pressure: Pressure Gauges & Transmitters, Precision & High Pressure Regulators & I-P Converters, Volume boosters.

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Valves: Solenoid & Pneumatic Valves, Control Valves & Positioners, Actuated Ball, Globe or Diaphragm Valves & Isolation Valves

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LFM Liquid Flow Meter

- High dynamic flow measurement
- Applicable for liquid flow measurement up to 600 ml/min (36 l/h)
- No moving parts in medium
- Fieldbus optional

Type 8709 can be combined with...





Type 1150 Multi-channel program controller

Type 6606 2/2-way Solenoid Valve



2/2-way Solenoid Valve

MassFlowCommunicator Communications Software

Type 8709 is an instrument for liquid flow measurement in process technology. The actual value supplied by the sensor is transmitted through the digital electronics and over a standard signal output or a field bus interface. In the device two calibration curves can be stored, which the user is able to switch between. Typical application areas of liquid measurements are:

- Heat treatment,
- Machine tools,
- Material coating,Bio reactors.

Packaging technology,

- Fuel cell technology,
 Bio real
- In particular, the Type 8709 meets the requirement of IP65.

Technical data				
Full scale range (Q _{nom})	0.6 to 36 l/h (10 to 600 ml/min) re. water	Output signal	0-5 V, 0-10 V, 0-20 mA or 4-20 mA 10 mA	
Operating medium	Clean and low viscous liquids	(actual value)		
Viscosity	0.4 to 4 cSt	Max. current (voltage output)		
Max. operating pressure (at inlet)	Up to max. 10 barg; typical max. 2 barg	Max. burden (current output)	600 Ω	
	Water (conversion to operating medium with correcting function)	Alternative output signal	Digital with fieldbus: • PROFIBUS DP V1 • DeviceNet • CANopen	
Medium temperature	10 to + 40 °C			
Ambient temperature	0 to + 55 °C	Type of protection	IP65	
Accuracy	±1.5 % o.R. ±0.5 % F.S.		115 x 137.5 x 37 (BxHxT)	
Repeatability	±0.5 % F.S.	(without compression fittings)		
Turn-down ratio	1:10	Total weight	ca. 1100 g	
Response time (t _{95%})	< 500 ms	Installation	Horizontal or vertical	
Body material	Stainless steel	Light emitting diodes	Indication for: 1. Power 2. Communication 3. Limit	
Housing	PBT	(Default function, other functions programmable)		
Sealing material	FKM, EPDM, FFKM			
Port connection	G1/8, NPT 1/8, G1/4, NPT 1/4		4. Error	
	Round socket, 8-pin, Sub-HD socket, 15-pin, M12 plug or socket, 5-pin (with fieldbus)	Binary inputs (Default function, other functions programmable)	Three: 1. not assigned 2. not assigned 3. not assigned	
Operating voltage	24 V DC ± 10 %	Binary outputs	Two relay outputs for: 1. Limit (Q _{nom} almost reached) 2. Error (e.g. sensor failure) Capacity: max. 60 V, 1 A, 60 VA	
Residual ripple	< 2 %	(Default function, other functions programmable)		
Power consumption	Max. 2.5 W (5 W with fieldbus version)			

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Measurement principle

The sensor measures the flow by means of differential pressure. An orifice in the main channel causes pressure loss at liquid flow which is measured by the differential pressure sensor. The sensor feedbacks a precise and temperature compensated signal from which the electronics calculate the corresponding flow.



To avoid a blockage of the aperture by contaminated mediums an upstream filter is recommended.

Notes regarding the selection of the unit

The decisive factors for the perfect functioning of an LFM within the application are the fluid compatibility, the pressure range and the correct choice of the flow meter range. The pressure loss over the LFM averages in typical applications approx. 500 mbar, with up to 2 barg inlet pressure.

The specification of the inlet pressure, $p_{1\text{max}^3}$ which can be expected is necessary for the selection of the suitable differential pressure sensor.

The request form on page 5 contains the relevant fluid specification. Please use the experience of Bürkert engineers already in the design phase and provide us with a copy of your request containing the necessary data together with your inquiry or order.

Article	ltem no.	
Electrical connection		
Round 8-pin binder plug (solder connection)	918 299	
Round 8-pin plug with prefabricated 5m cable on one side	787 733	
Round 8-pin plug with prefabricated 10m cable on one side	787 734	
Sub-D 15-pin plug with prefabricated 5m cable on one side	787 735	
Sub-D 15-pin plug with prefabricated 10m cable on one side	787 736	
PROFIBUS DP		
M12 plug	918 198	
M12 socket (coupling)	918 447	
PROFIBUS Y-Connector	902 098	
Adapter		
RS232-Adapter with extension cable to connect to PC (Item no. 917039)	654 757	
RS485-Adapter	658 499	
PC 2m extension cable for RS232, with 9-pin socket/plug	917 039	
USB-Adapter	670 696	
Communications software MassFlowCommunicator	Download at www.burkert.com	

Ordering chart for accessories (Connectors are not included in the delivery)

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Pin Assignment



Fieldbus version

PROFIBUS DP - M12 socket , B-coded (DPV1 max. 12 MBaud)

Pin	Connection
1	VDD
2	RxD/ TxD – N (A-circuit)
3	DGND
4	RxD/ TxD – P (B-circuit)
5	not configured

CANopen resp., DeviceNet - M12 Plug

Pin	Connection		
1	Shield		
2	not configured		
3	DGND		
4	CAN_H		
5	CAN_L		

Sub-HD socket, 15-pin

Pin	Connection		
1	not configured		
2	not configured		
3	Actual value output + 1)		
4	Binary input 2		
5	12V-Output (only for internal company use)		
6	RS232 TxD (direct connection to PC)		
7	Binary input 1		
8	DGND (for binary input)		
9	only for internal company use (do not connect)		
10	12V-Output (only for internal company use)		
11	12V-Output (only for internal company use)		
12	Binary input 3		
13	Actual value output GND 1)		
14	RS232 RxD (direct connection to PC)		
15	DGND (for RS232-interface)		

¹⁾ not applicable for fieldbus version

Round socket, 8-pin,

Pin	Connection		
1	24V Supply +		
2	Relay 1 - middle contact		
3	Relay 2 - middle contact		
4	Relay 1 - NC contact		
5	Relay 1 - NO contact		
6	24V-Supply GND		
7	Relay 2 - NO contact		
8	Relay 2 - NC contact		

Dimensions [mm]



In devices without fieldbus communication there is no electrical M12 connector in the upper housing part.

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Note

LFC/LFM applications - Request for quotation Please fill out and send to your nearest Bürkert facility with your inquiry or order				the field in the P before out the	
Company	Contact person			out the	
Customer no.		Departmen	t		
Street	Tel./Fax				
Postcode/Town		E-Mail			
LFC applications LFM applications	Quantit	у		Required delivery da	ate
Fluids					
Density [kg/m ³]		-	at 20°C	at 40°C	
Viscosity [cSt]	at 5°C		at 20°C	at 40°C	
Medium temperature [°C or °F]		°C	۴ آ		
Abrasive components/solid particles	no		yes, as follows:		
Fluidic data					
Maximum flow Q _{nom}		l/h	I/r	nin	
		kg/h	kg	/min	
		ml/h	m	/min	
Minimum flow Q _{min}		l/h	ı/I	nin	
		kg/h	kc	/min	
		 ml/h		/min	
Inlet pressure at Q _{nom} p ₁ =		 barg ∎			
Outlet pressure at Q _{nom} p ₂ =		barg ■			
Max. inlet pressure p _{1max}		barg ■			
Pipeline (external-Ø)		mm	ind	ch	
LFC/LFM Port connection	without screw				
	1/4 G-th	0	1/4 G-1	hread (DIN ISO 228/1)	
	1/4 NPT-			T-thread (ANSI B1.2)	
	with screw-in				
Installation of LFC/LFM	horizontal, valv	0	ndard) horizont	al, valve to the side	
	vertical, flow u			flow downwards	
Ambient temperature] °C			
Material data					
Body material	Stainless steel		_		
Seal material	FKM	EPDM	Other:		
Electrical data	with standard sig	nal	with fieldbus		
Output Signal	with standard sigi	Ial			
	□ 0-5 V □ 0-10 V □ 0-20 mA □ 4-20 mA		PROFIBUS DP DeviceNet CANopen		
Please quote all pressure values as overpressure with respect t		arg]			

To find your nearest Bürkert facility, click on the orange box ightarrow www.burkert.com

 In case of special application conditions,
 Subject to alterations.

 please consult for advice
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