# Level Measurement

### Continuous level measurement - Ultrasonic transducers

Overview



Echomax<sup>®</sup> XLT transducers use ultrasonic technology to measure level in a wide range of bulk solids.

#### Benefits

- · Sealed aluminum face
- Integral temperature sensor
- · Self-cleaning and low maintenance
- Connect using only two wires
- · Easy to install

#### Application

XLT transducers operate with Siemens SITRANS LU transceivers in measuring ranges from 0.9 to 60 m (1.8 to 200 ft) and temperatures up to +150 °C (+300 °F). A beam angle of just 5° provides accurate readings in deep, narrow tanks.

With increased signal sensitivity, the XLT transducers from Siemens can operate in difficult applications such as limestone, cement clinker and hot stone. All models have a sealed aluminum face to withstand very harsh environments.

During operation, Echomax transducers emit acoustic pulses in a narrow beam. The level transceiver measures the propagation time between pulse emission and reception of the echo to calculate the distance from the transducer to the material. Temperature variations are automatically compensated by the integral temperature sensor.

 Key Applications: bulk solids including limestone, cement clinker, hot stone and coal bunkers

Mode of operation Measuring principle Input	Ultrasonic transducer
Input	
Measuring range	
• XLT-30	0.9 30 m (3.0 100 ft)
• XLT-60	1.8 60 m (6.0 200 ft)
Output	
Frequency	
• XLT-30	22 kHz
• XLT-60	13 kHz
Beam angle <sup>1)</sup>	5°
Accuracy	
Temperature error	Compensated by transducers internal temperature sensor
Rated operating conditions	
Ambient conditions	
Ambient temperature	
- XLT-30 and XLT-60	-40 +150 °C (-40 +300 °F)
Design	
Weight	
• XLT-30	4.3 kg (9.5 lbs)
• XLT-60	6.6 kg (14.5 lbs)
Material (enclosure)	Aluminium, 304 stainless steel, polyester and silicone
Degree of protection	IP68
Color	
• XLT-30 and XLT-60	Red
Mounting	1" NPT [(Taper), ANSI/ASME B1.20.1]
Cable connection	2-core shielded/twisted, 0.5 mm <sup>2</sup> (20 AWG), silicone sheath
Cable (max. length)	365 m (1200 ft) with RG 62 AU coaxial cable
Certificates and approvals	CE (EMC certificate available on request), CSA <sub>US/C</sub> , FM, ATEX II 2G 1D T5

<sup>1)</sup> Definition of beam width: twice the angle at which the off-axis transmission is 3 dB less than the acoustic pressure level of the transmission axis (as measured equidistant from the sensor face).

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#### **Echomax XLT**

Selection and Ordering data	Orde	er No.	Selection and Ordering data	Order code
Echomax <sup>®</sup> XLT-30, XLT-60, ultrasonic transducer High-frequency ultrasonic transducer designed for a wide variety of liquid and solid applications, for			Further designs Please add "-Z" to Order No. and specify Order code(s).	
use with approved controllers. Includes integral temperature sensor. Measuring range: min. 0.9 m, max. 30 m Process connection: 1* NPT [(Taper), ANSI/ASME B1.20.1]			Acrylic coated, stainless steel tag [13 x 45 mm Stainless steel tag [69 x 50 mm (2.71 x 1.97")]: Measuring-point number/identification (max. 16 characters) specify in plain text	Y15
	) 7ML	1141-	Operating Instructions	Order No.
XLT-60	) 7MI	1145-	Quick start manual, multi-language C	7ML1998-5QS81
Facing	E		Applications Guidelines, multi-language C Note: The Applications Guidelines should be orde- red as a separate line item on the order.	7ML1998-5HV61
XLT-30 XLT-60 XLT-30, nylon	0 1 2		This device is shipped with the Siemens Milltronics manual CD containing the complete ATEX Quick Start and Operating Instructions library.	
XLT-60, nylon	3		Accessories	
Cable length 1 m (3.28 ft)	Α		Tag, stainless steel with hole, 12 x 45 mm (0.47 x 1.77"), one text line for fastening on sensors	7ML1930-1BJ
5 m (16.40 ft)	в		Easy Aimer 2, 1" NPT galvanized	7ML1830-1AP
10 m (32.81 ft)	С		Easy Aimer 304 with stainless steel coupling	7ML1830-1AU
20 m (65.62 ft) 30 m (98.43 ft)	D E		Easy Aimer 2, aluminum with M20 adapter and 1" and 1½" BSPT aluminum couplings	7ML1830-1AX
50 m (164.04 ft) 70 m (229.66 ft)	F G		Easy Aimer 304, with M20 adapter and 1" and $1^{\prime\prime}_{2}$ " BSPT 304 SS couplings	7ML1830-1GN
80 m (262.47 ft) 90 m (295.28 ft)	H J		C) Subject to export regulations AL: N, ECCN: EAR99	
100 m (328.08 ft)	к			
Approvals ATEX II 2G 1D, CSA Class I Div. 1, FM Class I Div. 2, CE		3		

C) Subject to export regulations AL: N, ECCN: EAR99

#### Schematics



XLT ultrasonic transducer connections

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**Echomax XLT** 



#### XLT ultrasonic transducer, dimensions in mm (inch)

	XLT-30	XLT-60
d	264 mm (10.4")	335 mm (13.2")
h	249 mm (9.8")	324 mm (12.75")





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